

# Certificate

Quality requirements for fusion welding of metallic materials

## EN ISO 3834-3-2400-A-477-4



Product	Carrying out welding work in accordance with the requirements of EN ISO 3834-3:2021 on products like; pressed platform gratings and stair treads, welded platform gratings and stair treads, perfo planks and stair treads, ladder rungs, spiral stairs, other small constructions.
Applied welding processes	135, 211
Applied parent materials	Mild steel: S235JR - S355J2, S355NL (1.1 / 1.2) Stainless steel: 1.4301 - 1.4307 - 1.4404 - 1.4571 (8.1 / 8.2)
Responsible Welding Coordinator	Meets required knowledge. Details included in report.
Reference Standards	ISO 3834-3, ISO 9606-1, ISO 14731, ISO 5817, ISO 15607, ISO 15609, ISO 15614-1, ISO 17635, ISO 17662.
Placed on the market under the name or trademark by	<b>STACO Polska Spółka z o.o.</b> <b>ul. Fabryczna 8</b> <b>PL 32-005 Niepołomice</b> <b>Poland</b>
Produced in the manufacturing plant(s)	Location 1 ul. Fabryczna 8 PL 32-005 Niepołomice Poland
Conformity	Manufacturing, supplying, assembling and maintaining structures according to customer specifications. The Responsible Welding Coordinator(s) has/have been appointed and meets the required knowledge level within the scope of conformity.
Periode of validity	Date of initial audit (re-certification): 17-05-2024 Valid until : 17-05-2029 Date of publication : 08-07-2024 Date of first issue certificate : 19-11-2020  The validity of this certificate can be verified at <a href="https://www.tuv.nl">https://www.tuv.nl</a> . Changes that can affect the validity of the certificate shall be submitted to TÜV as obligation by the manufacturer in writing.

Son en Breugel, 08.07.2024 (rev 5, first edition after recertification)

Mr. E.W.A.C. Franken

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